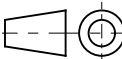

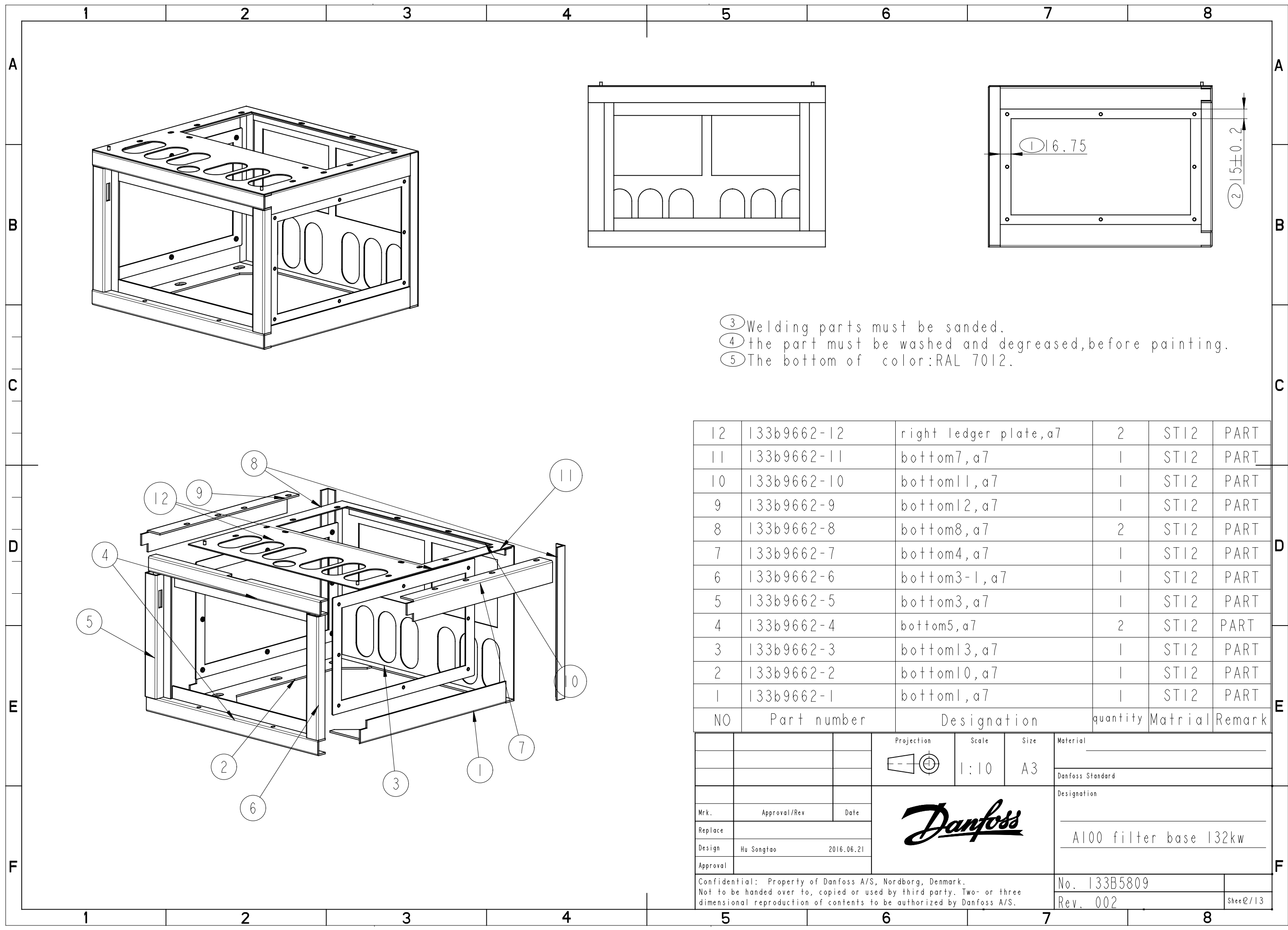
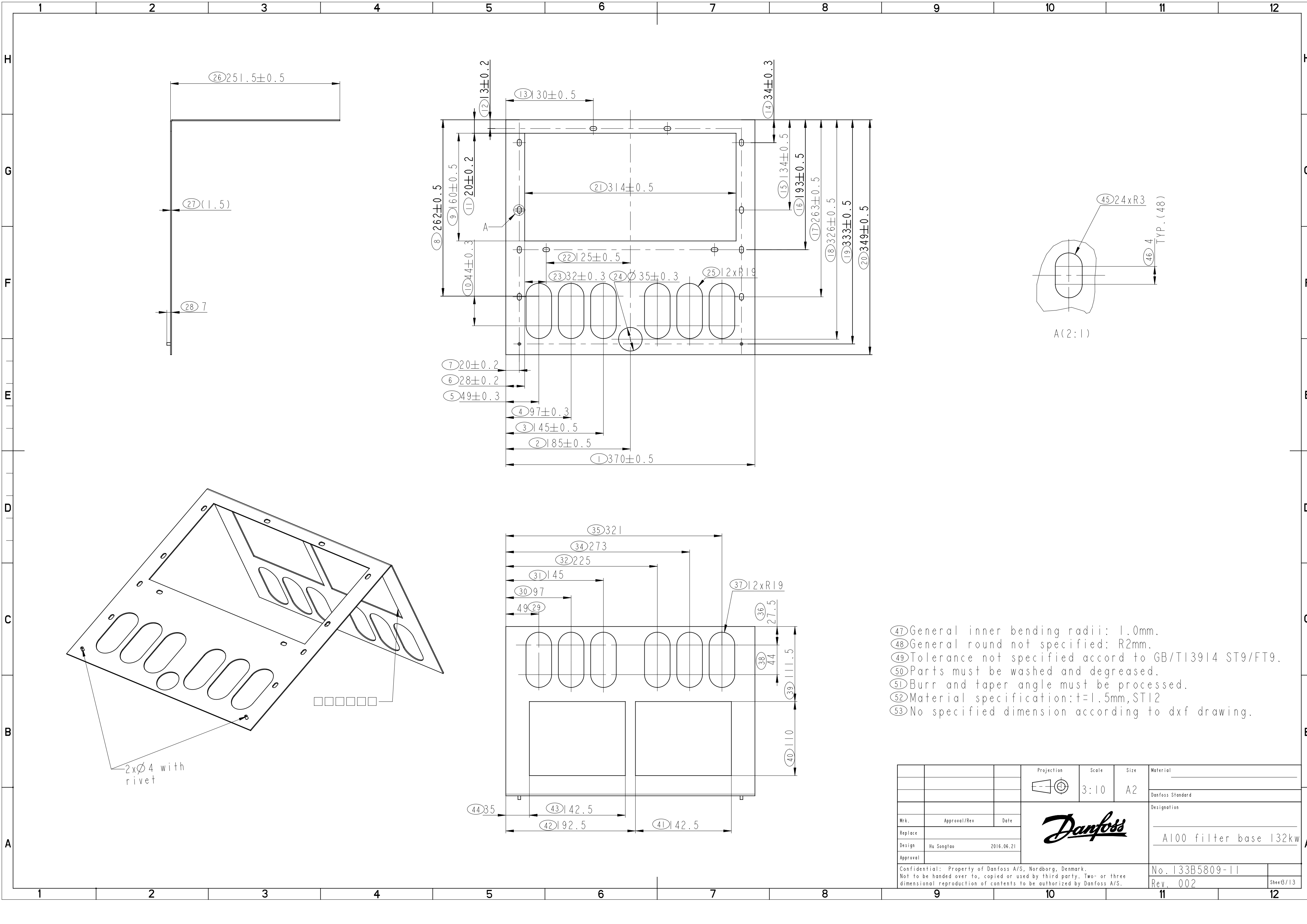


The parts must be installed to the position,  
according to the requirements of the drawings.

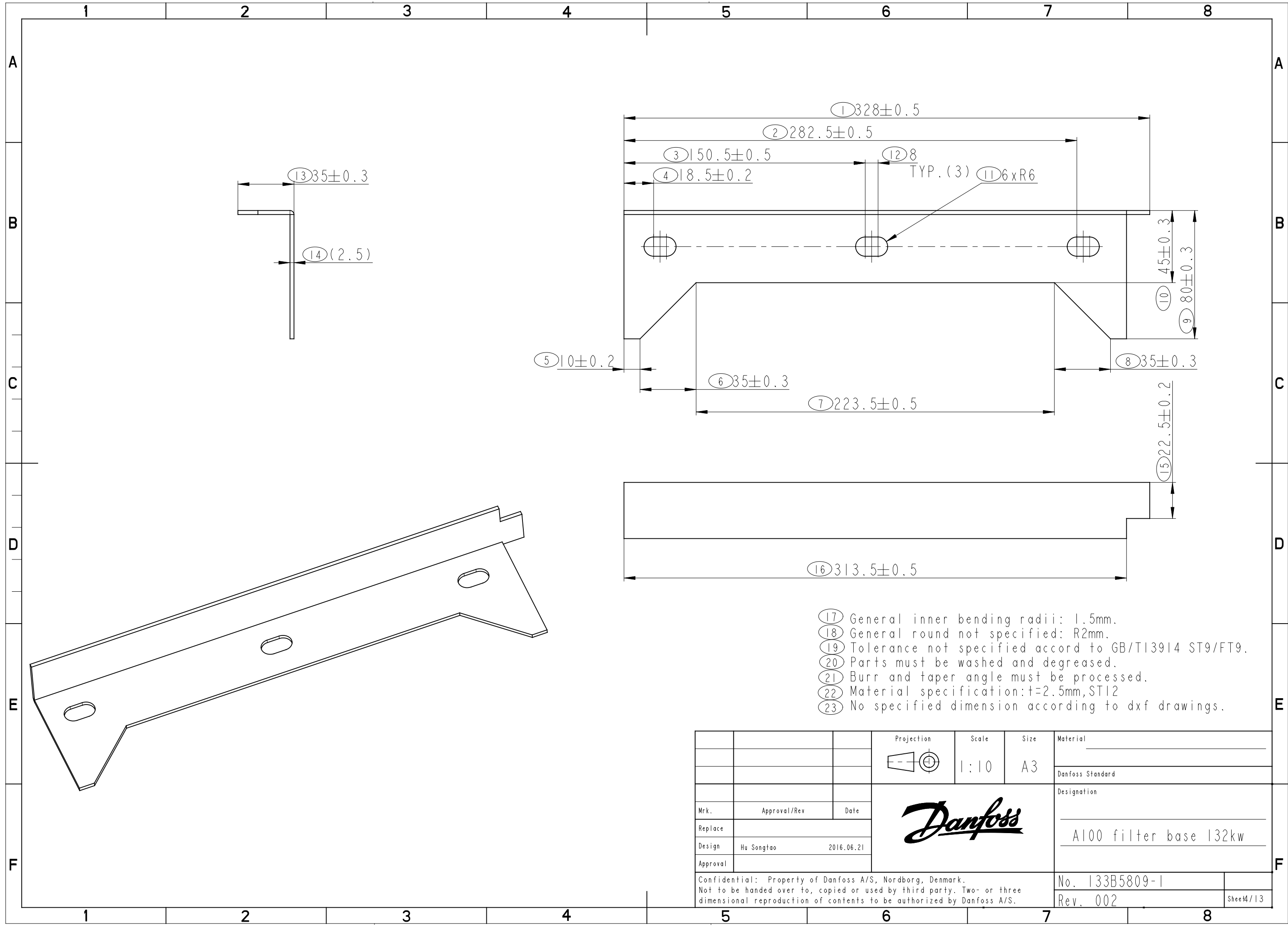
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4	133B5809-13	2	133B5809-13.ASM
3	133B5809-1	1	133B5809-1.ASM
2	133B4391	16	177g4513.prt
1	133B3688	6	wire_protect
ITEM NO	PART NUMBER	QTY	DESCRIPTION

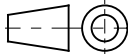

			Projection	Scale	Size	Material				
				1:5	A3					
			Danfoss Standard							
			Designation							
Mrk.	Approval/Rev	Date								
Replace										
Design	Hu Songtao	2016.06.21								
Approval										
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						Rev. 002				
						Sheet/13				

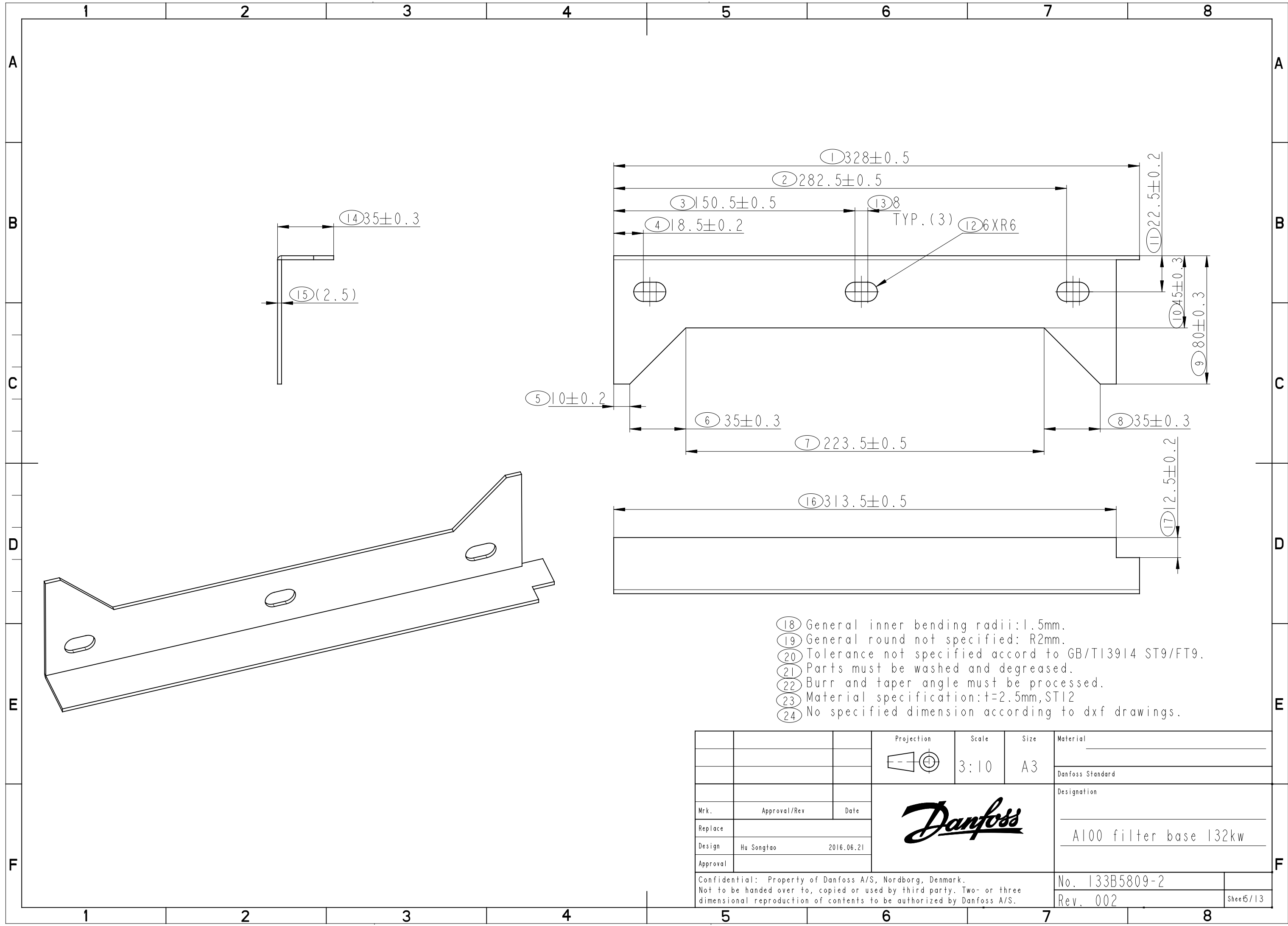




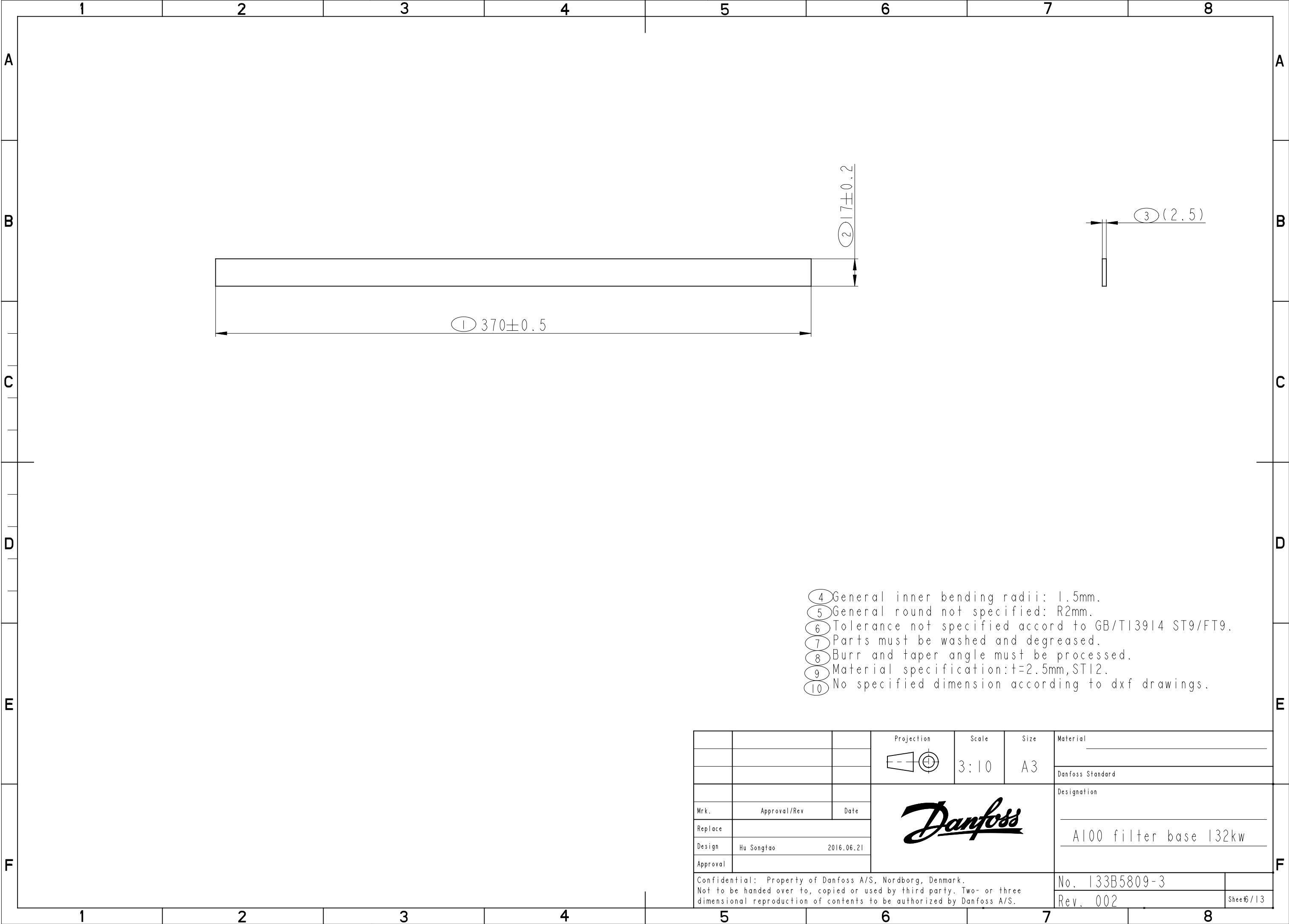
			Projection	Scale	Size	Material	
				3:10	A2	Danfoss Standard	
							Designation
Mrk.	Approval/Rev	Date					
Replace							A100 filter base 132kw
Design	Hu Songtao	2016.06.21					
Approval							
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						Rev. 002	Sheet 3 / 13



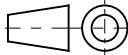

			Projection	Scale	Size	Material			
				1:10	A3				
						Danfoss Standard			
						Designation			
Mrk.	Approval/Rev	Date				A100 filter base 132kw			
Replace									
Design	Hu Songtao	2016.06.21							
Approval									
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						Rev. 002	Sheet 4 / 13		

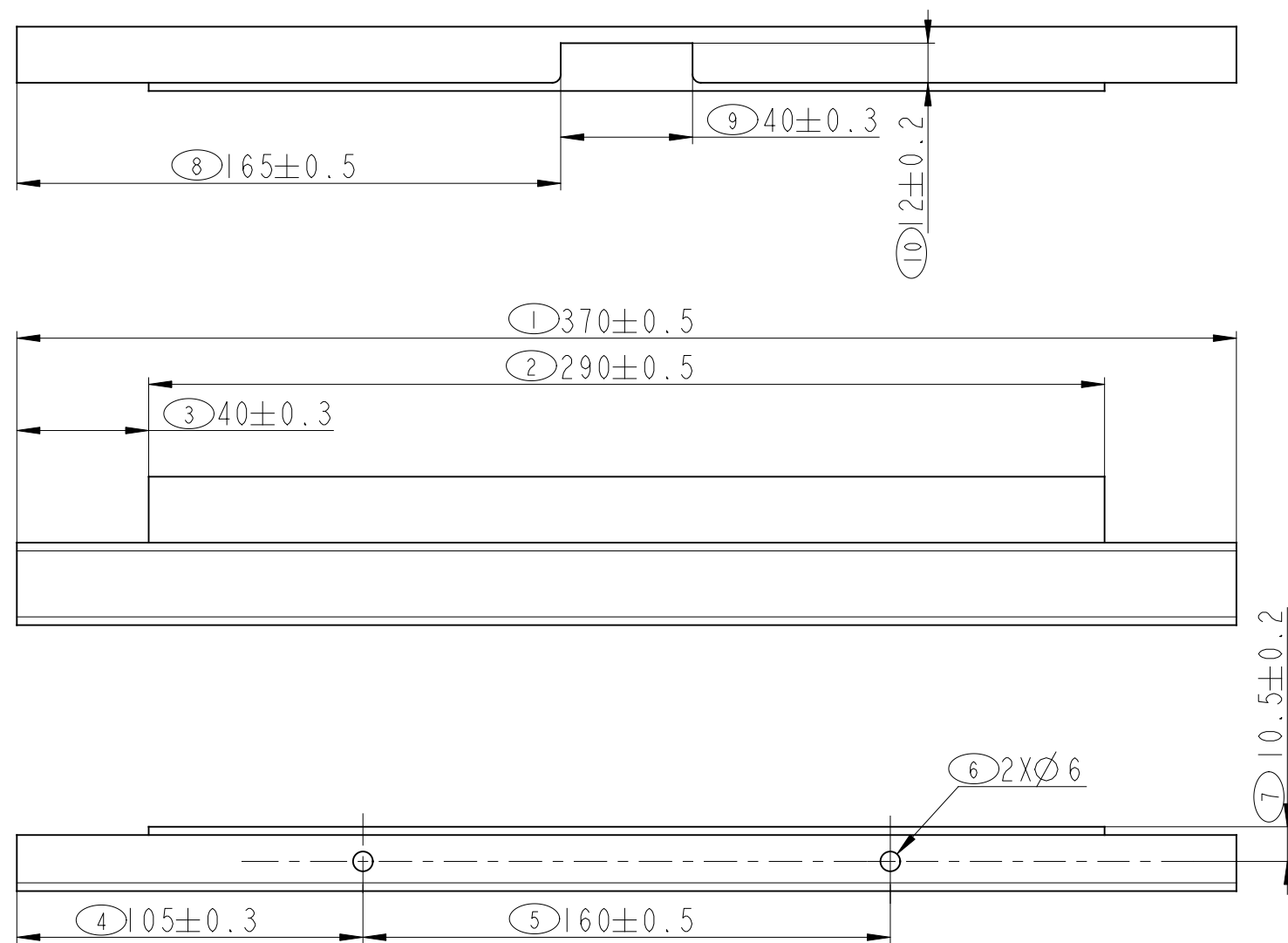


			Projection	Scale	Size	Material
				3:10	A3	
			Danfoss Standard			
			Designation			
Mrk.	Approval/Rev	Date				
Replace						
Design	Hu Songtao	2016.06.21				
Approval						
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						Rev. 002
						Sheet 5/13

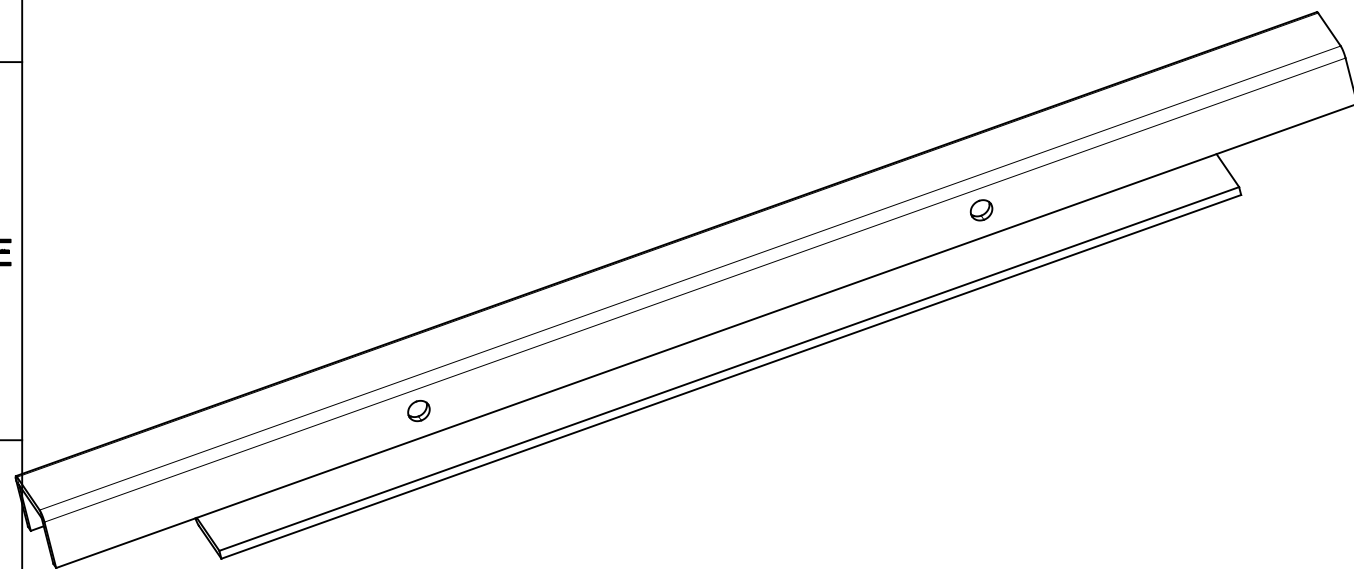




- $\textcircled{4}$  General inner bending radii: 1.5mm.
- $\textcircled{5}$  General round not specified: R2mm.
- $\textcircled{6}$  Tolerance not specified accord to GB/T13914 ST9/FT9.
- $\textcircled{7}$  Parts must be washed and degreased.
- $\textcircled{8}$  Burr and taper angle must be processed.
- $\textcircled{9}$  Material specification: t=2.5mm, ST12.
- $\textcircled{10}$  No specified dimension according to dxf drawings.

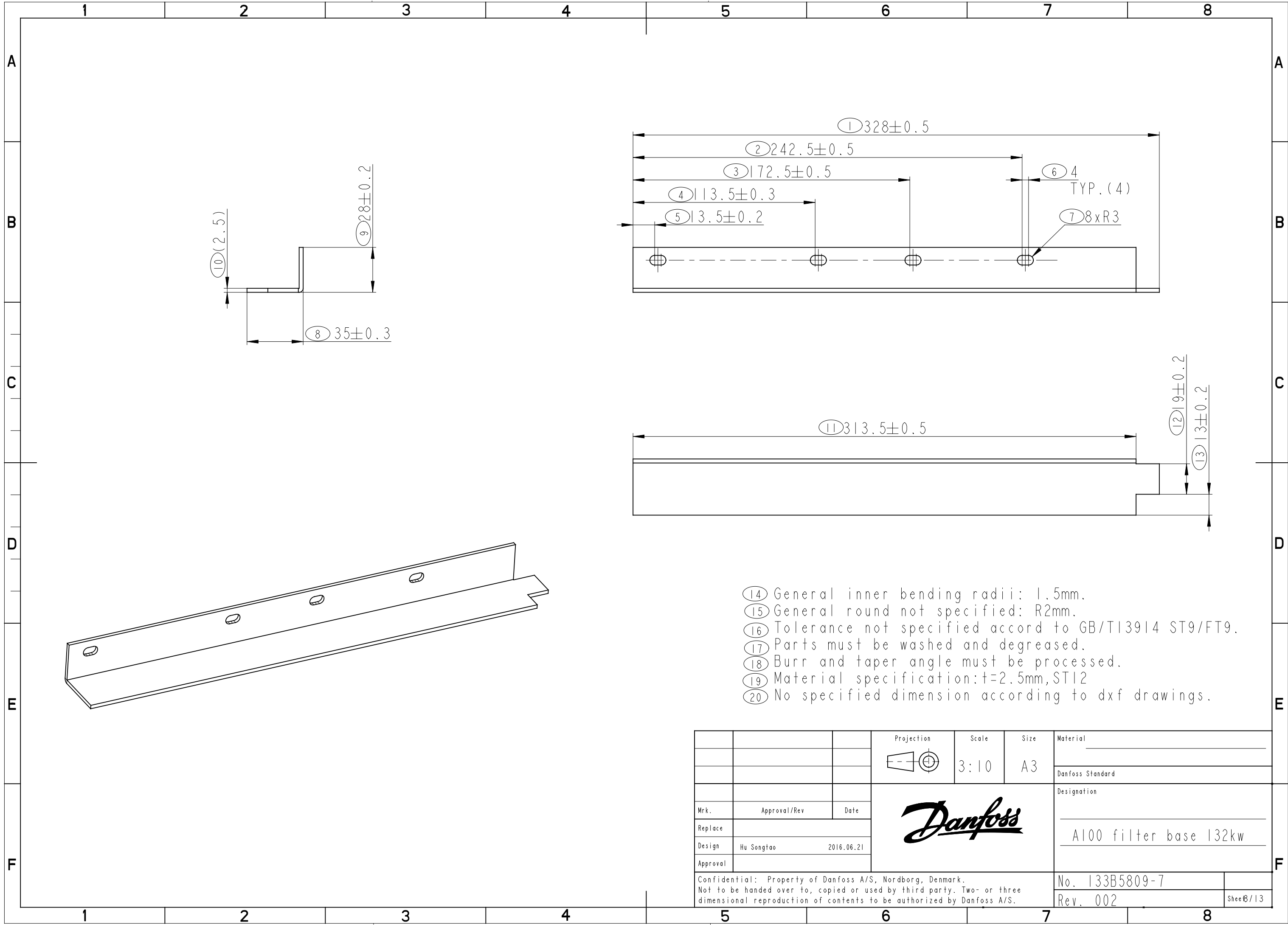
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						Danfoss Standard	
			<div></div>			<div>Designation</div> <div></div> <div>A100 filter base 132kw</div> <div></div>	
Mrk.	Approval/Rev	Date					
Replace							
Design	Hu Songtao	2016.06.21					
Approval							
<div>Confidential: Property of Danfoss A/S, Nordborg, Denmark. Not to be handed over to, copied or used by third party. Two- or three dimensional reproduction of contents to be authorized by Danfoss A/S.</div>						<div>No. 133B5809-3</div>	
						<div>Rev. 002</div>	<div>Sheet 6 / 13</div>



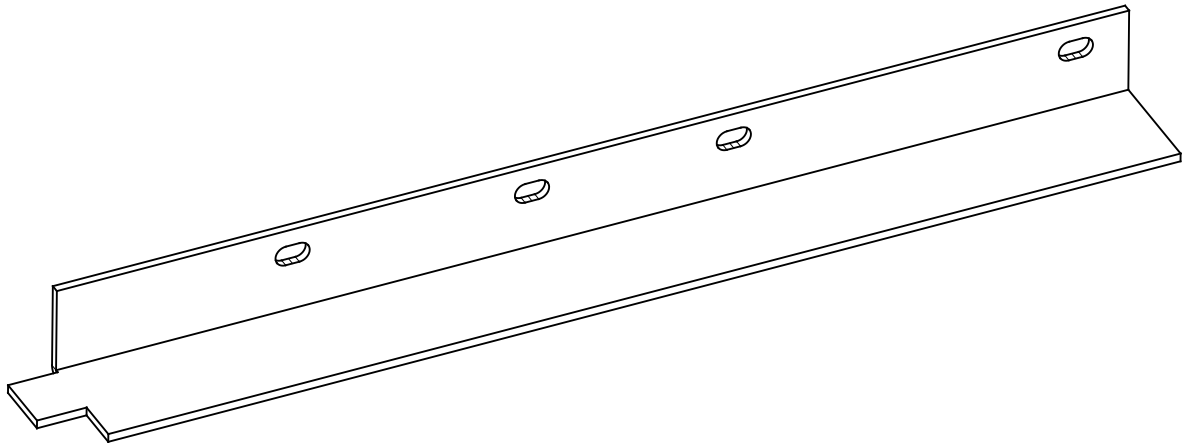
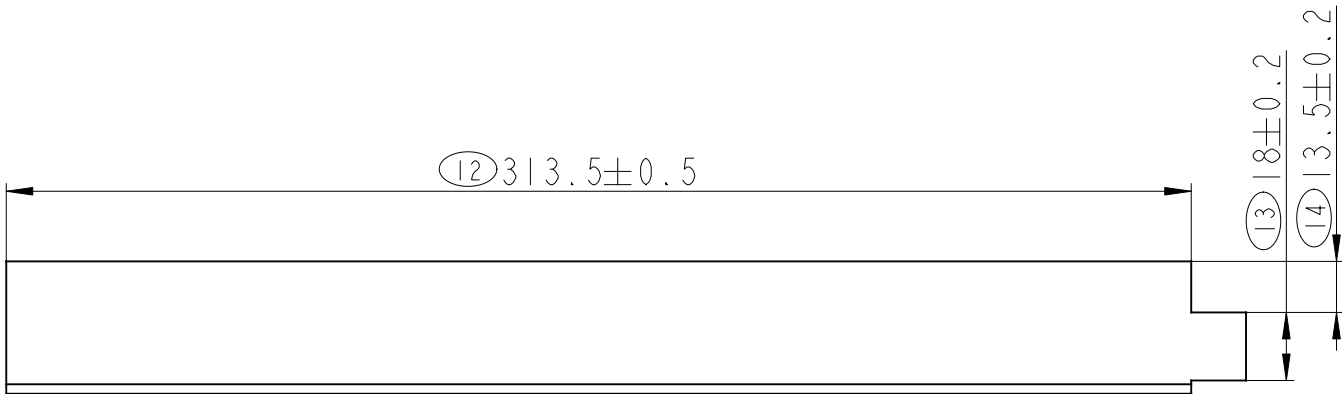
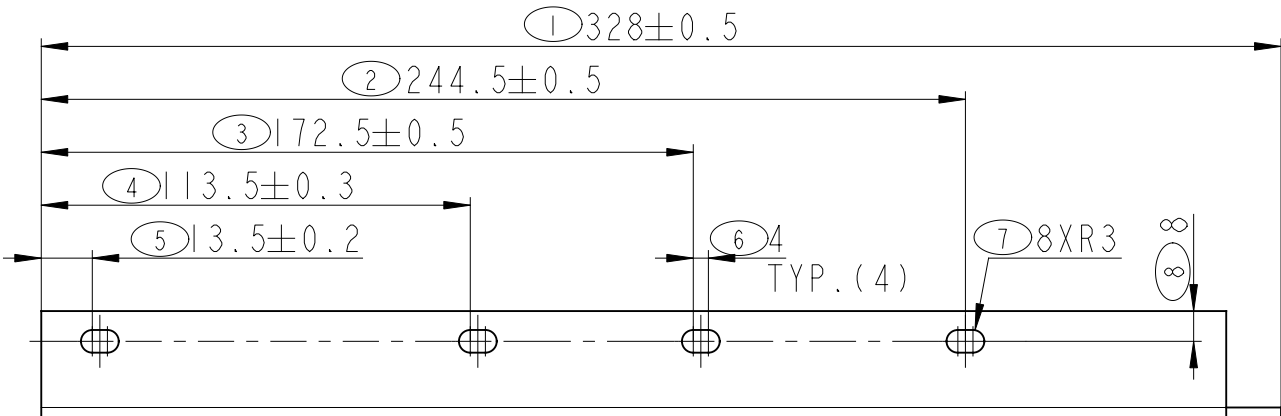
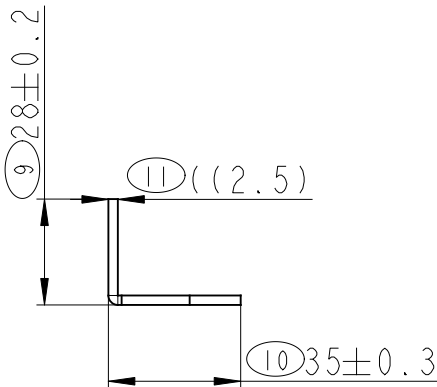
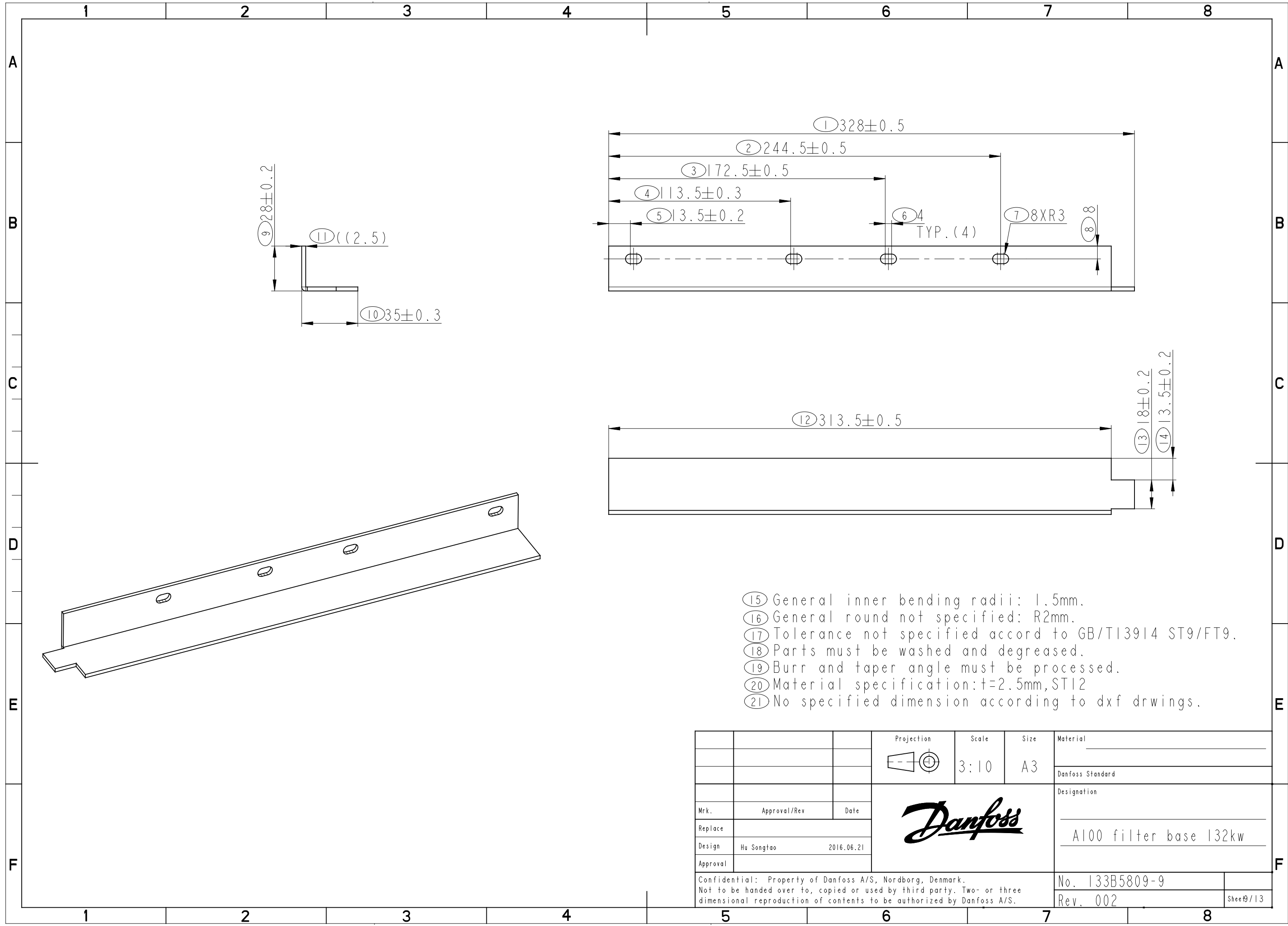
- (16) General inner bending radii: 1.5mm.
- (17) General round not specified: R2mm.
- (18) Tolerance not specified accord to GB/T13914 ST9/FT9.
- (19) Parts must be washed and degreased.
- (20) Burr and taper angle must be processed.
- (21) Material specification: t=2.5mm, ST12
- (22) No specified dimension according to dxf drawings.



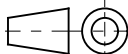

			Projection 	Scale 3:10	Size A3	Material _____
						Danfoss Standard
						Designation _____ A100 filter base 132kw _____
Mrk.	Approval/Rev	Date				
Replace						
Design	Hu Songtao	2016.06.21				
Approval						
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						Rev. 002
						Sheet 7 / 13

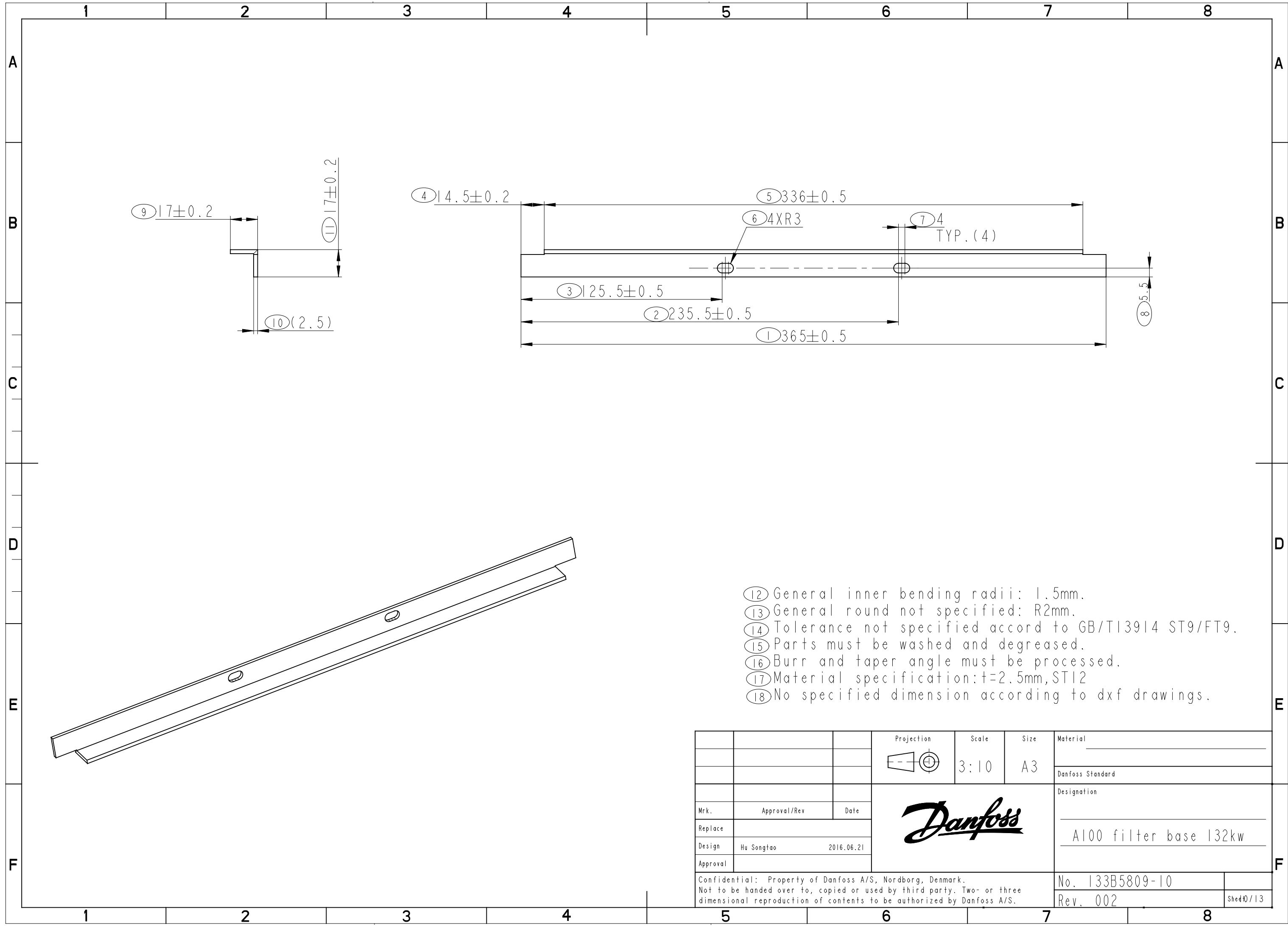




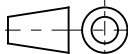



- ⑮ General inner bending radii: 1.5mm.  
⑯ General round not specified: R2mm.  
⑰ Tolerance not specified accord to GB/T13914 ST9/FT9.  
⑱ Parts must be washed and degreased.  
⑲ Burr and taper angle must be processed.  
⑳ Material specification: t=2.5mm, ST12  
㉑ No specified dimension according to dxf drawings.

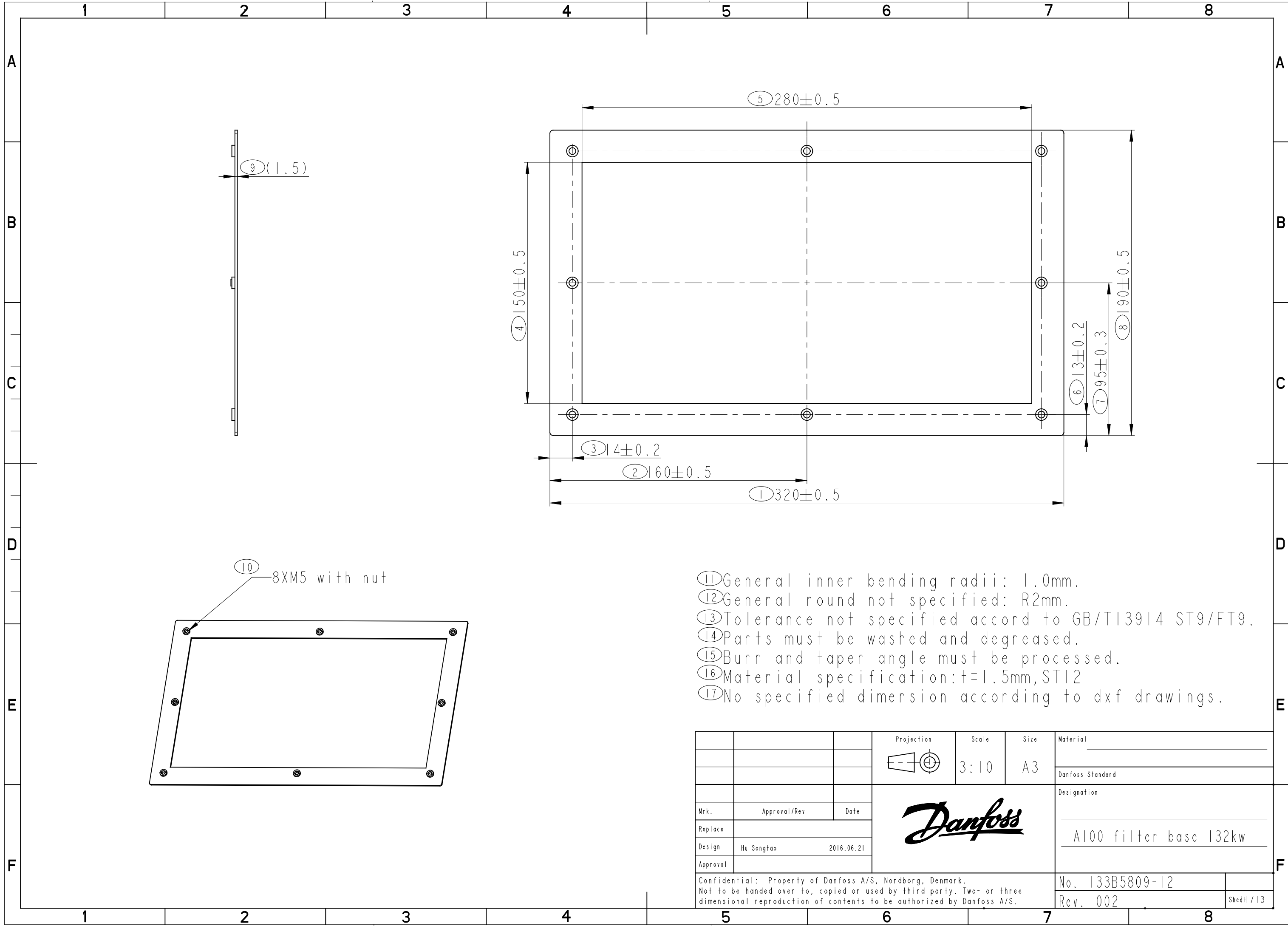
			Projection 	Scale 3:10	Size A3	Material _____
						Danfoss Standard
						Designation _____
Mrk.	Approval/Rev	Date				A100 filter base 132kw
Replace						
Design	Hu Songtao	2016.06.21				
Approval						
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						Rev. 002
						Sheet 9 / 13



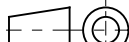

- (12) General inner bending radii: 1.5mm.  
(13) General round not specified: R2mm.  
(14) Tolerance not specified accord to GB/T13914 ST9/FT9.  
(15) Parts must be washed and degreased.  
(16) Burr and taper angle must be processed.  
(17) Material specification: t=2.5mm, ST12  
(18) No specified dimension according to dxf drawings.

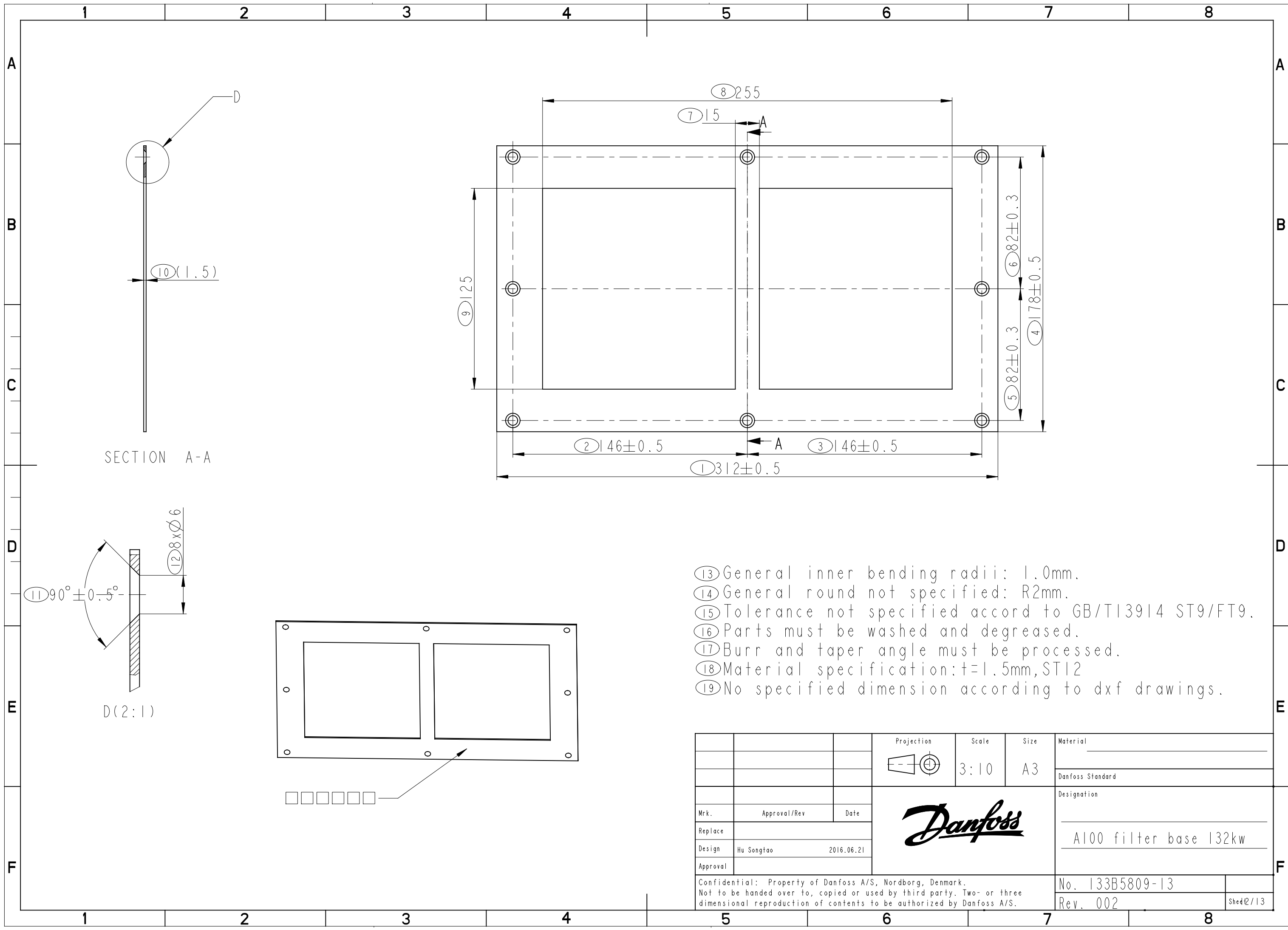
			Projection	Scale	Size	Material
				3:10	A3	
						Danfoss Standard
						Designation
Mrk.	Approval/Rev	Date				
Replace						
Design	Hu Songtao	2016.06.21				
Approval						
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						Rev. 002
						Shed40/13

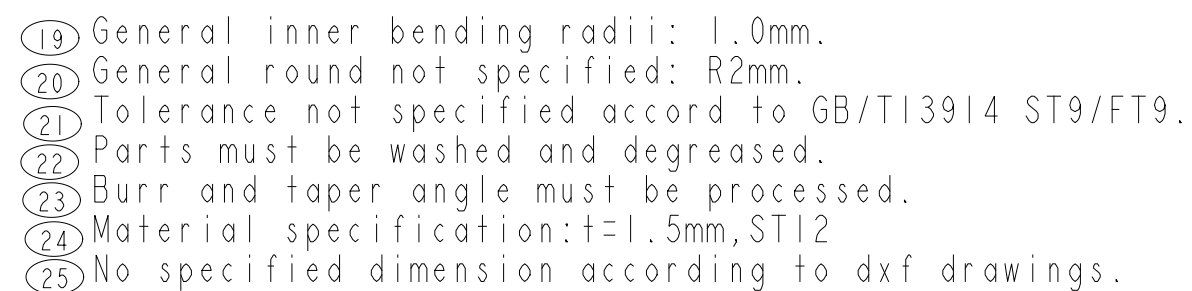
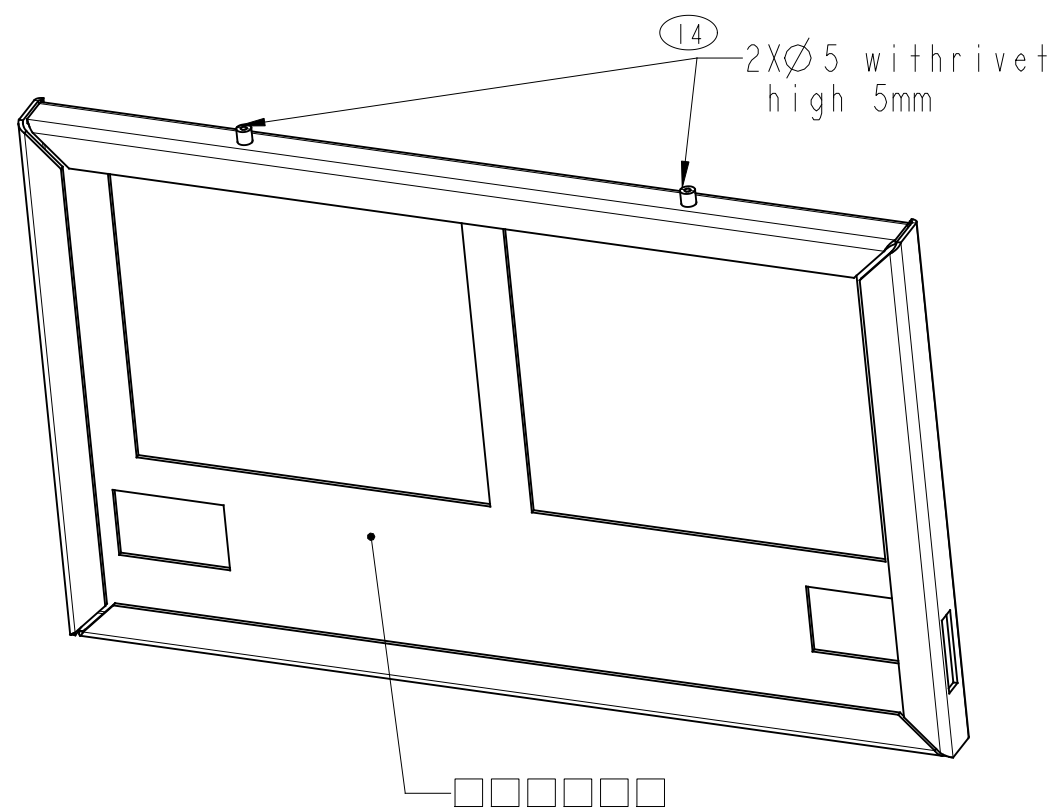
F





- (11) General inner bending radii: 1.0mm.
- (12) General round not specified: R2mm.
- (13) Tolerance not specified accord to GB/T13914 ST9/FT9.
- (14) Parts must be washed and degreased.
- (15) Burr and taper angle must be processed.
- (16) Material specification: t=1.5mm, ST12
- (17) No specified dimension according to dxf drawings.

			Projection 	Scale 3:10	Size A3	Material _____
						Danfoss Standard
						Designation _____ A100 filter base 132kw _____
Mrk.	Approval/Rev	Date				
Replace						
Design	Hu Songtao	2016.06.21				
Approval						
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						ShedH / 13





			Projection 	Scale 1:5	Size A3	Material _____	
						Danfoss Standard	
						Designation _____ A100 filter base 132kw _____	
Mrk.	Approval/Rev	Date					
Replace							
Design	Hu Songtao	2016.06.21					
Approval							
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