

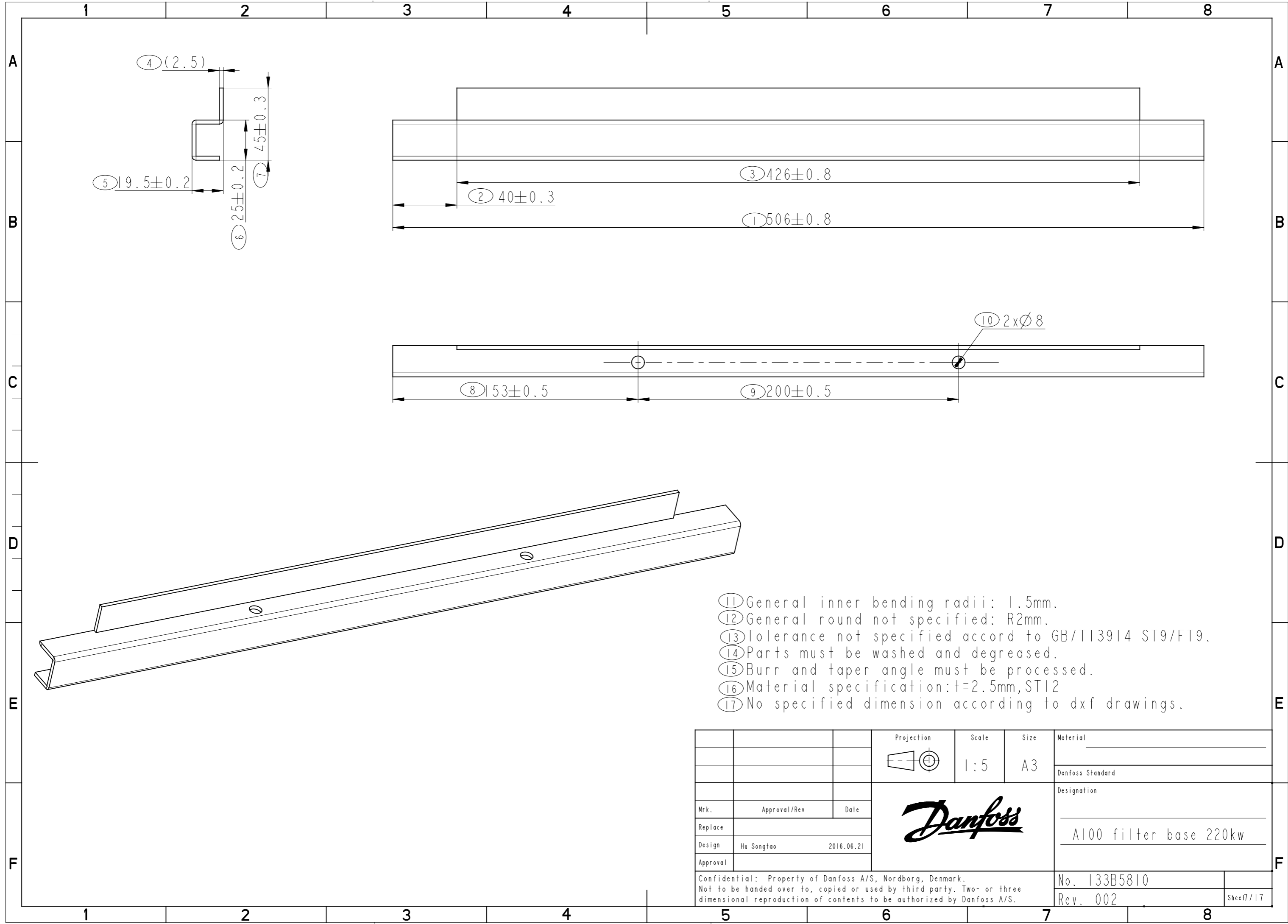




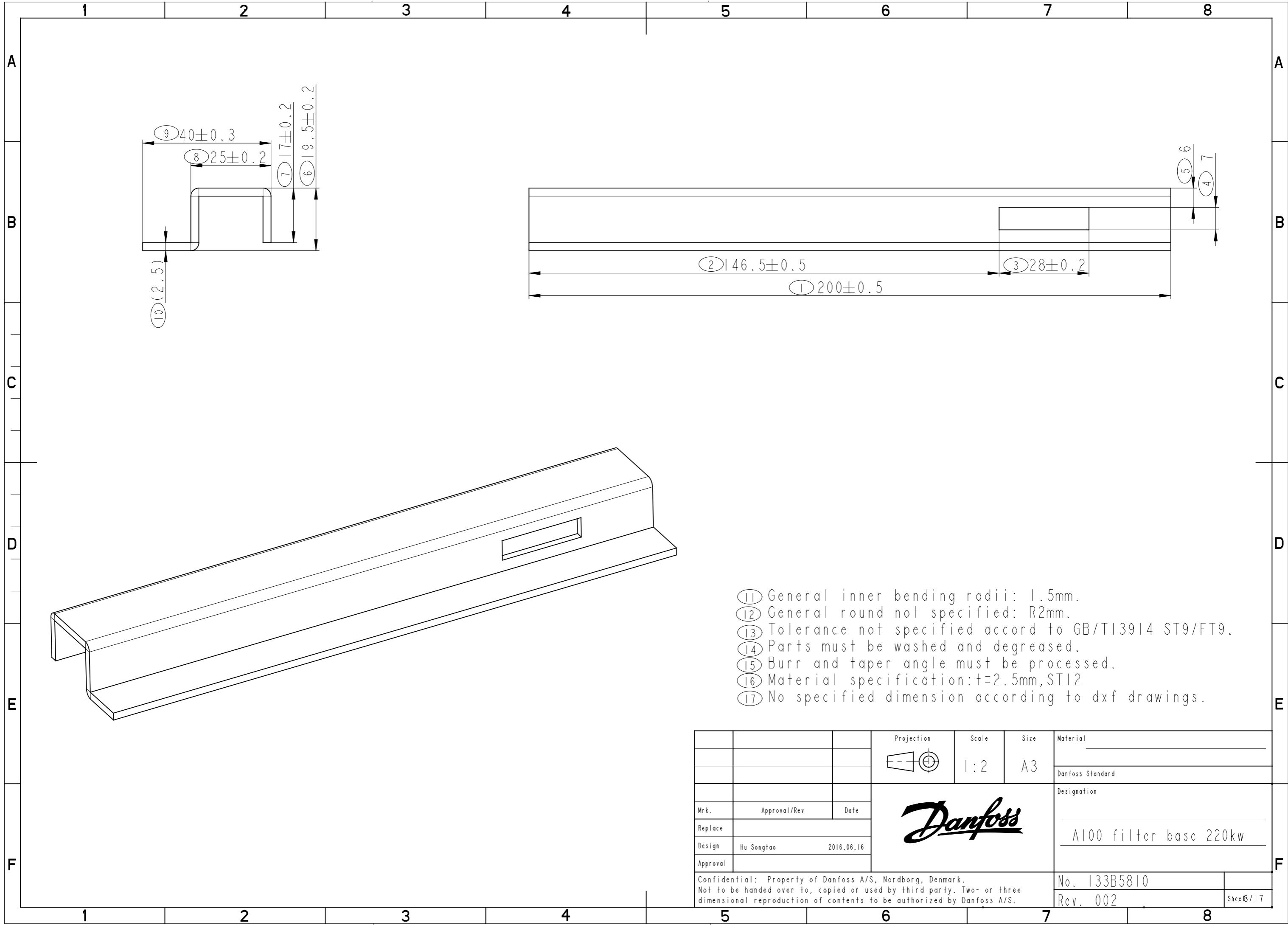
- $\textcircled{4}$ General inner bending radii: 1.5mm.
- $\textcircled{5}$ General round not specified: R2mm.
- $\textcircled{6}$ Tolerance not specified accord to GB/T13914 ST9/FT9.
- $\textcircled{7}$ Parts must be washed and degreased.
- $\textcircled{8}$ Burr and taper angle must be processed.
- $\textcircled{9}$ Material specification: t=2.5mm, ST12
- $\textcircled{10}$ No specified dimension according to dxf drawings.

			Projection	Scale	Size	Material	
				1:5	A3		
						Danfoss Standard	
						Designation	
Mrk.	Approval/Rev	Date					
Replace							
Design	Hu Songtao	2016.06.21					
Approval							
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						Rev. 002	Sheet 6 / 17





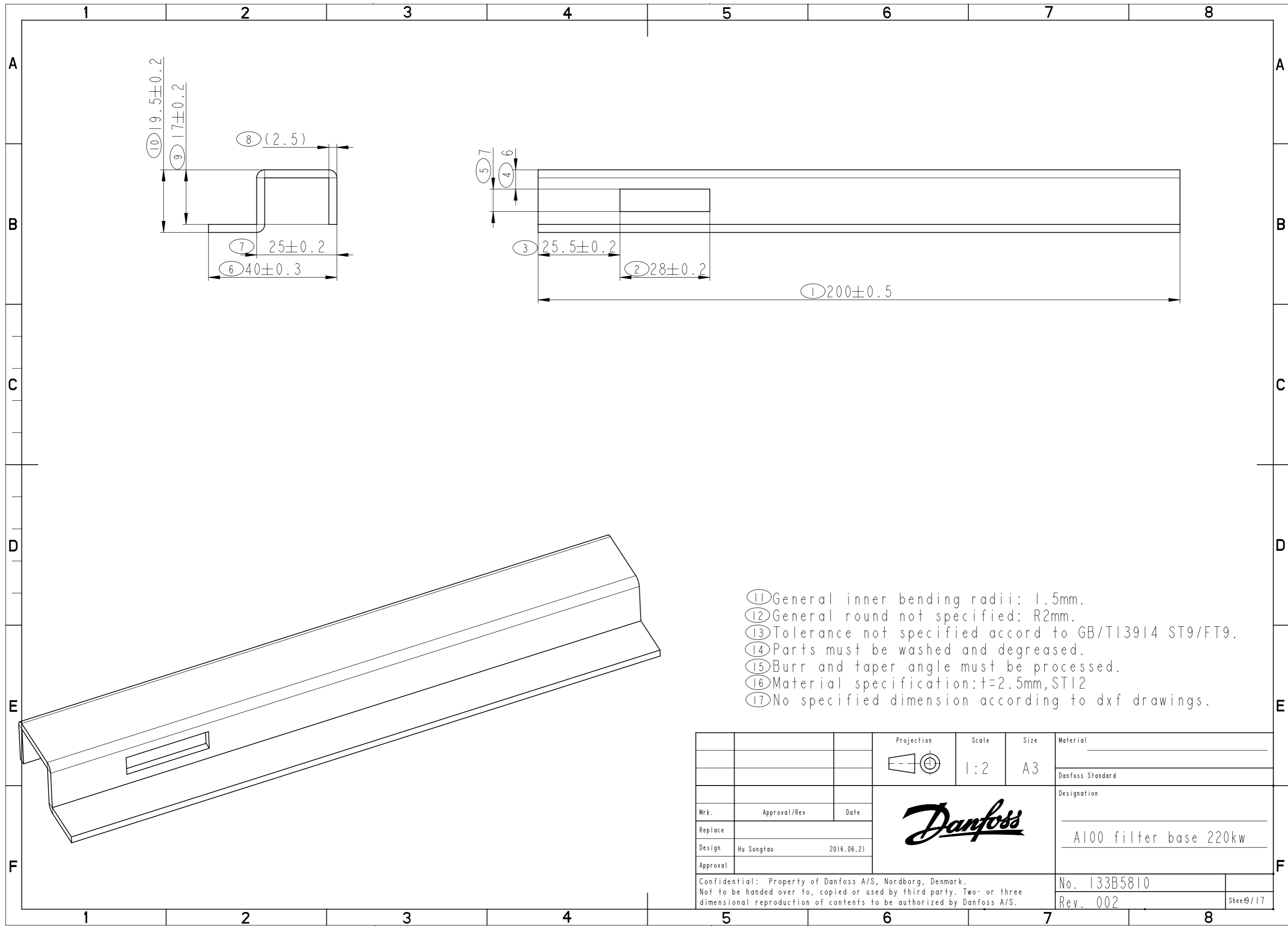
- ⑪ General inner bending radii: 1.5mm.
- ⑫ General round not specified: R2mm.
- ⑬ Tolerance not specified accord to GB/T13914 ST9/FT9.
- ⑭ Parts must be washed and degreased.
- ⑮ Burr and taper angle must be processed.
- ⑯ Material specification: t=2.5mm, ST12
- ⑰ No specified dimension according to dxf drawings.

			Projection	Scale	Size	Material
				1:5	A3	
						Danfoss Standard
						Designation
Mrk.	Approval/Rev	Date				
Replace						
Design	Hu Songtao	2016.06.21				A100 filter base 220kw
Approval						
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						Rev. 002
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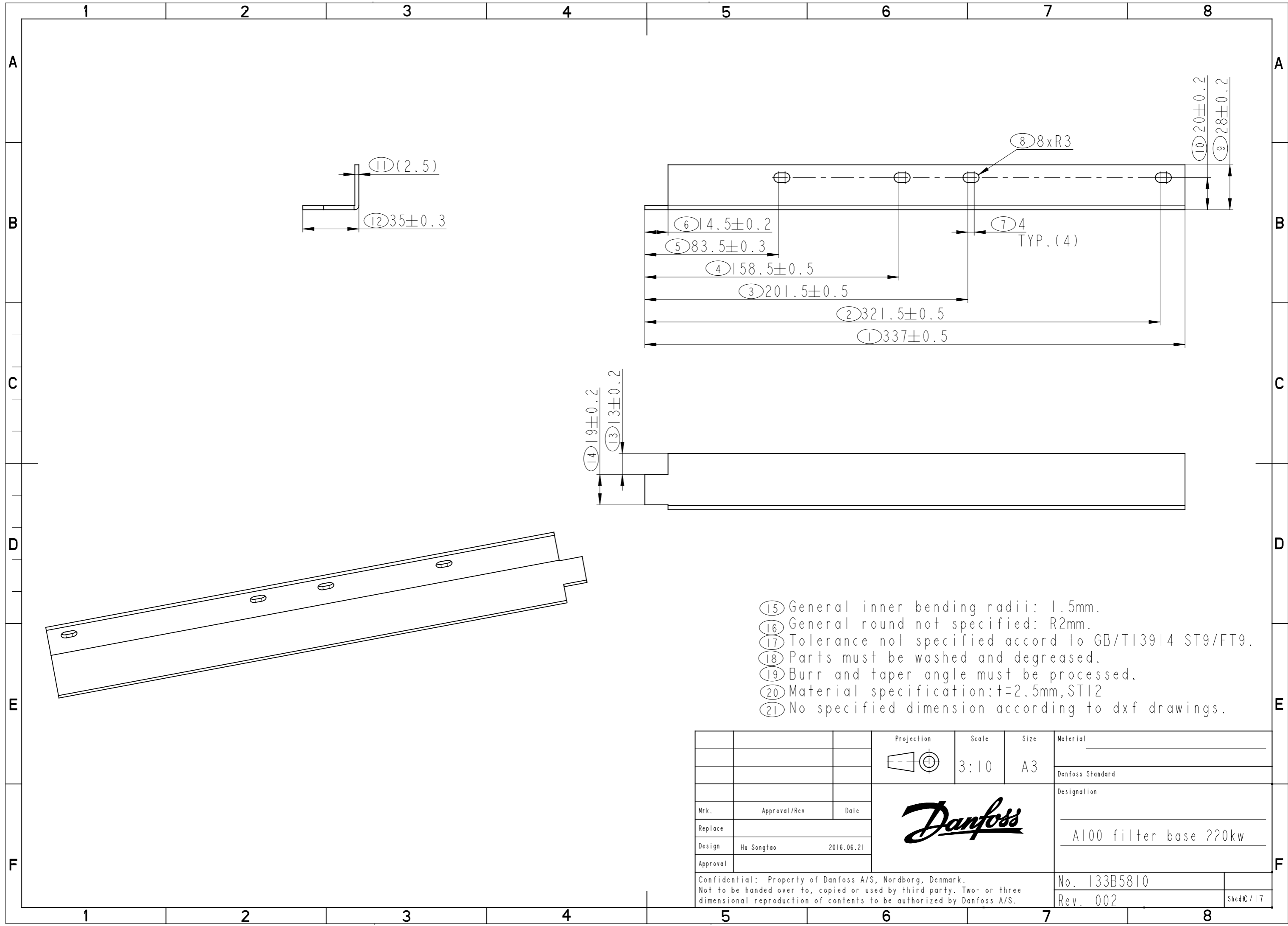
- ⑪ General inner bending radii: 1.5mm.
⑫ General round not specified: R2mm.
⑬ Tolerance not specified accord to GB/T13914 ST9/FT9.
⑭ Parts must be washed and degreased.
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⑯ Material specification: t=2.5mm, ST12
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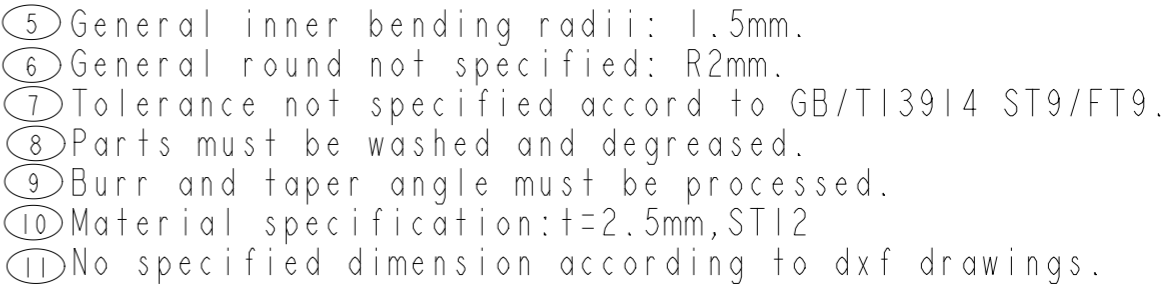
			Projection	Scale	Size	Material	
				1:2	A3		
						Danfoss Standard	
						Designation	
Mrk.	Approval/Rev	Date					
Replace							
Design	Hu Songtao	2016.06.16					
Approval							
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						Rev. 002	Sheet 8/17

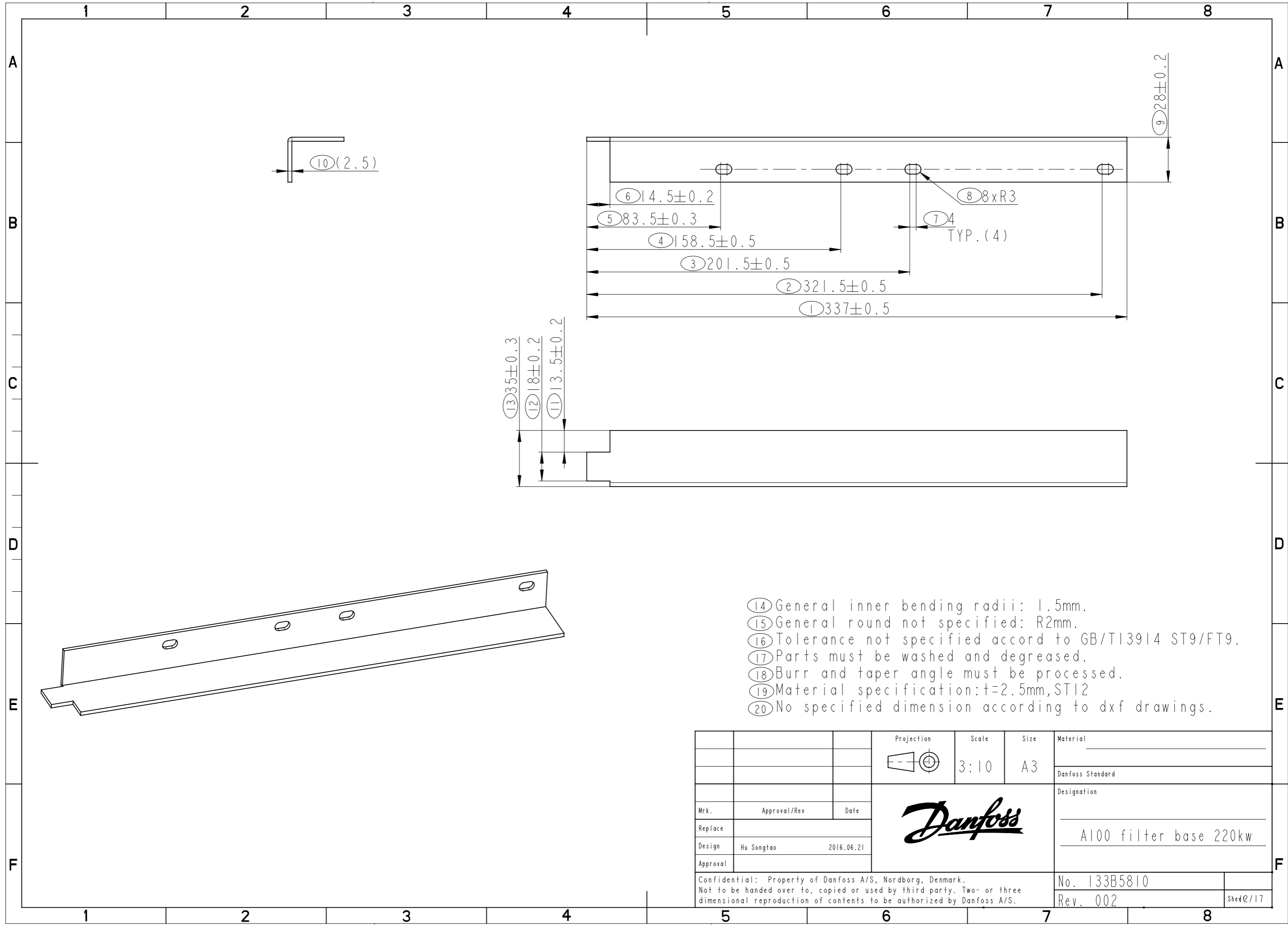


- ⑪ General inner bending radii: 1.5mm.
- ⑫ General round not specified: R2mm.
- ⑬ Tolerance not specified accord to GB/T13914 ST9/FT9.
- ⑭ Parts must be washed and degreased.
- ⑮ Burr and taper angle must be processed.
- ⑯ Material specification: t=2.5mm, ST12
- ⑰ No specified dimension according to dxf drawings.


			<div>Projection</div> <div></div>	<div>Scale</div> <div>1:2</div>	<div>Size</div> <div>A3</div>	<div>Material</div> <div></div>	
						Danfoss Standard	
			<div></div>			<div>Designation</div> <div></div>	
Mrk.	Approval/Rev	Date				<div></div> <div>A100 filter base 220kw</div>	
Replace							
Design	Hu Songtao	2016.06.21					
Approval							
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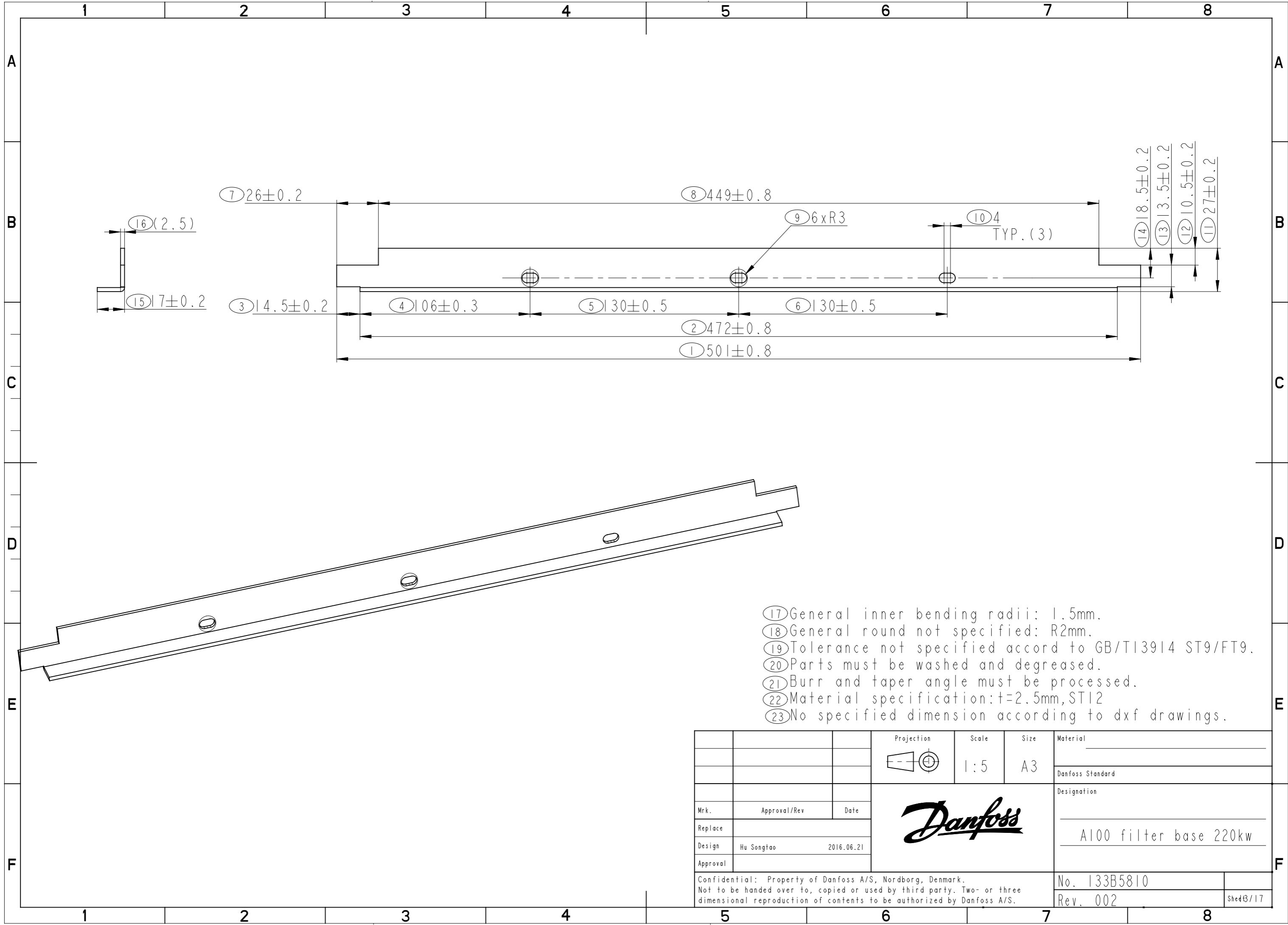


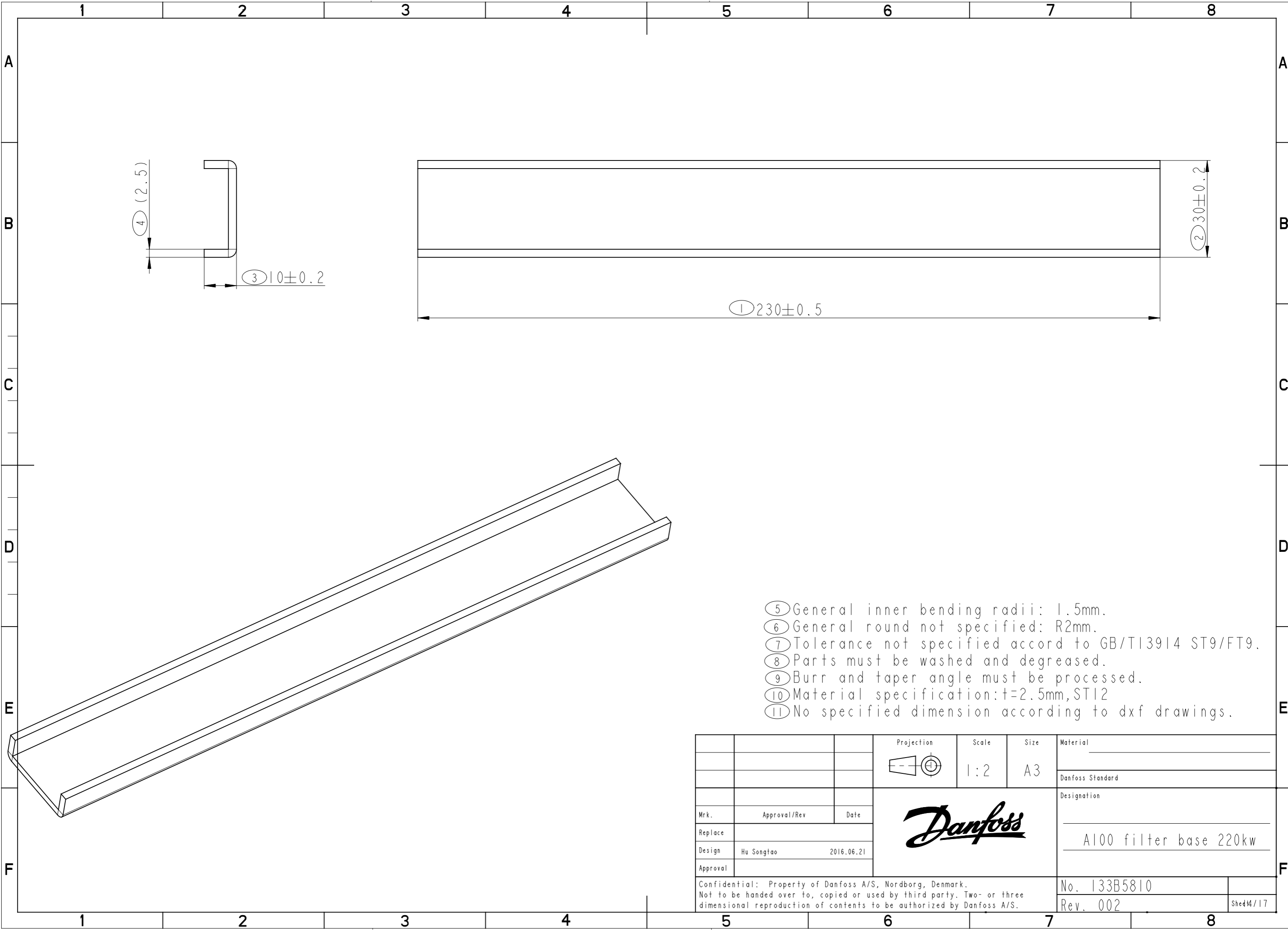






- (14) General inner bending radii: 1.5mm.
(15) General round not specified: R2mm.
(16) Tolerance not specified accord to GB/T13914 ST9/FT9.
(17) Parts must be washed and degreased.
(18) Burr and taper angle must be processed.
(19) Material specification: t=2.5mm, ST12
(20) No specified dimension according to dxf drawings.

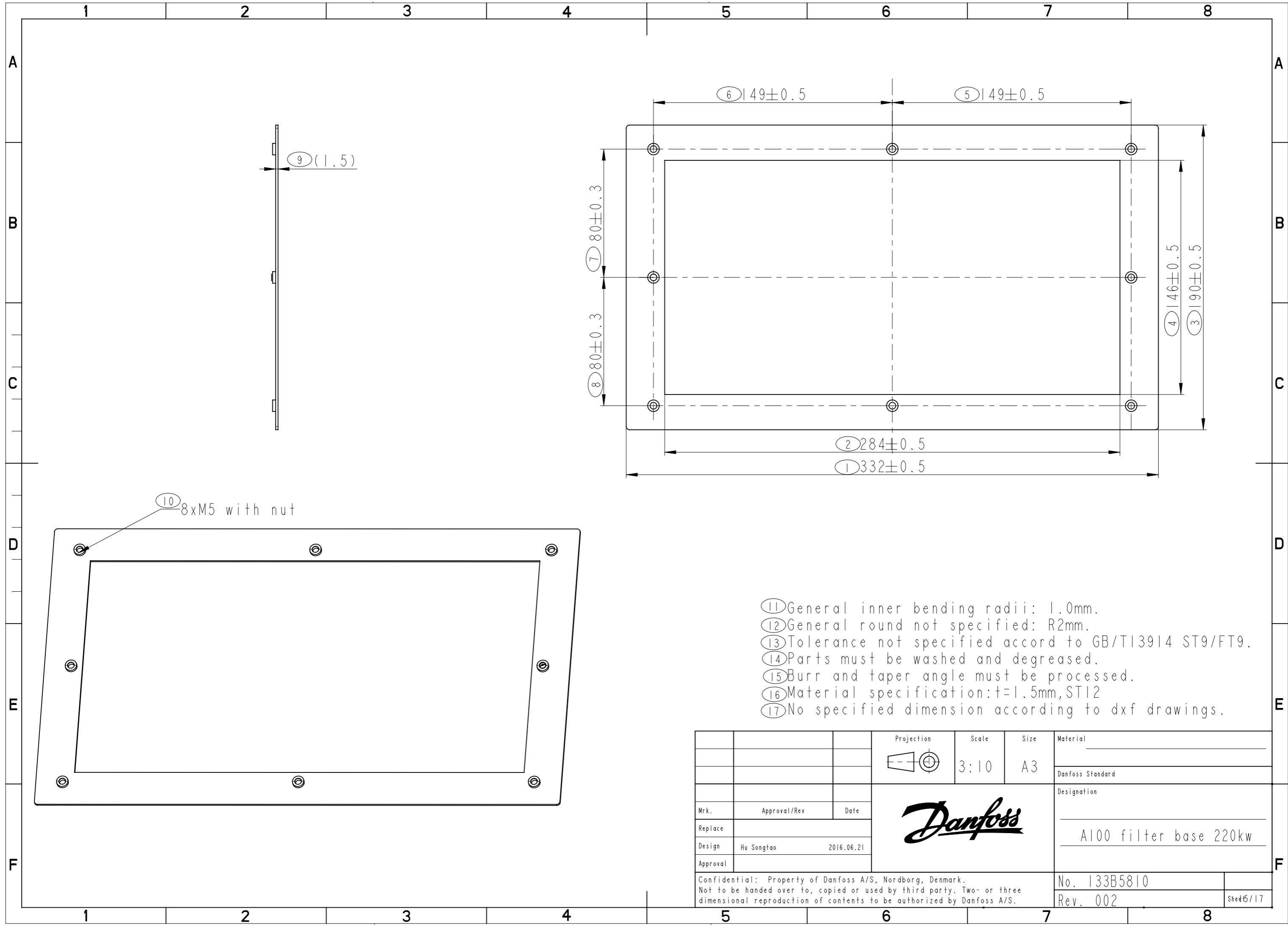
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						<div>Danfoss Standard</div>	
						<div>Designation</div> <div>A100 filter base 220kw</div>	
Mrk.	Approval/Rev	Date					
Replace							
Design	Hu Songtao	2016.06.21					
Approval							
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						<div>Rev. 002</div>	
						<div>Shed 2/17</div>	

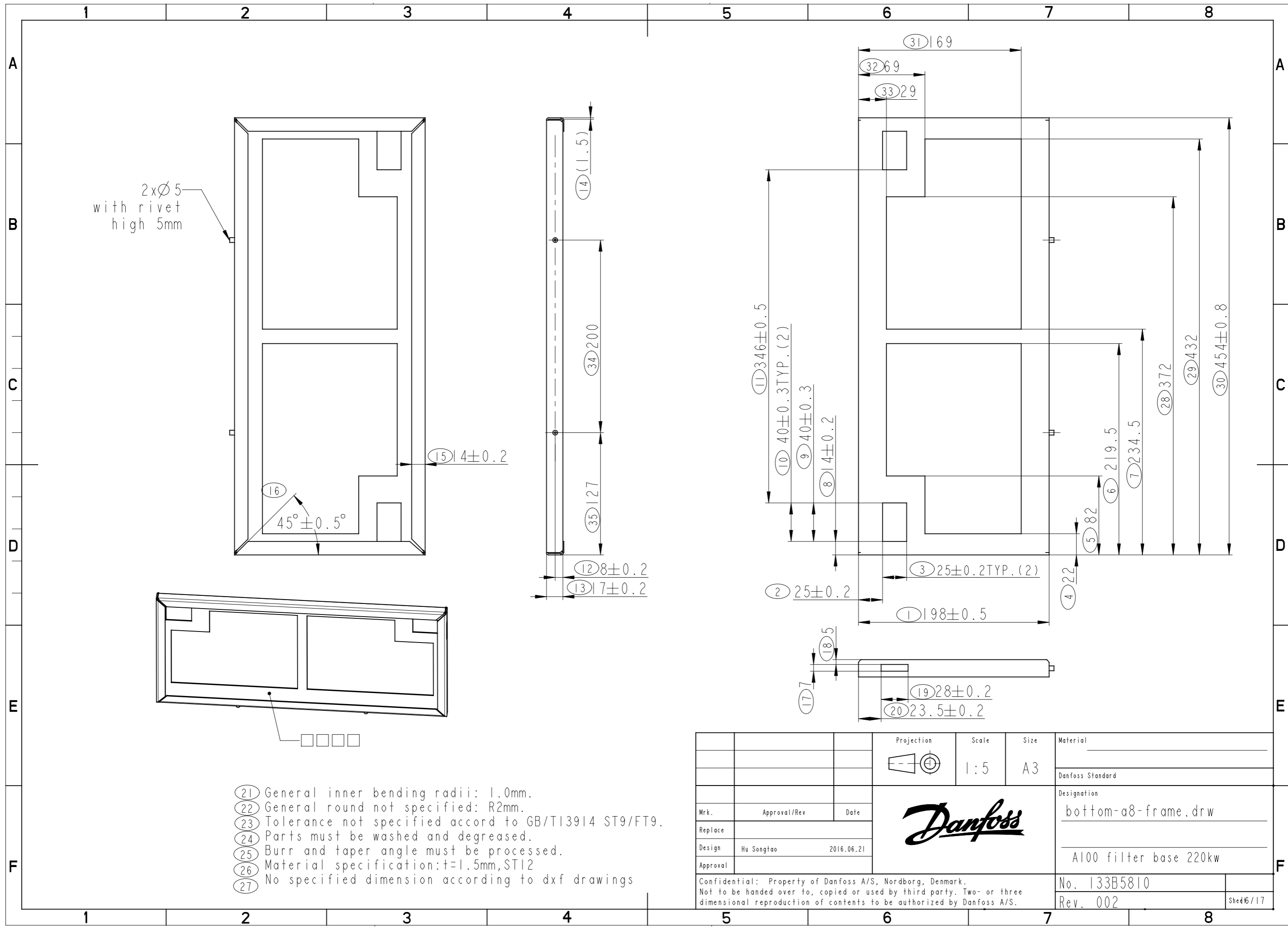




- ⑤ General inner bending radii: 1.5mm.
- ⑥ General round not specified: R2mm.
- ⑦ Tolerance not specified accord to GB/T13914 ST9/FT9.
- ⑧ Parts must be washed and degreased.
- ⑨ Burr and taper angle must be processed.
- ⑩ Material specification: t=2.5mm, ST12
- ⑪ No specified dimension according to dxf drawings.

			Projection	Scale	Size	Material
				1:2	A3	
						Danfoss Standard
						Designation
Mrk.	Approval/Rev	Date				
Replace						
Design	Hu Songtao	2016.06.21				
Approval						
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						Rev. 002
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2xØ5
with rivet
high 5mm

16
45°±0.5°

15 14±0.2

14 1.5

34 200

35 127

12 8±0.2

13 17±0.2

31 169

32 69

33 29

11 346±0.5

10 40±0.3 TYP. (2)

9 40±0.3

8 14±0.2

2 25±0.2

3 25±0.2 TYP. (2)

1 198±0.5

5 82

6 219.5

7 234.5

28 372

29 432



30 454±0.8

18 5
17 7

19 28±0.2

20 23.5±0.2

- 21 General inner bending radii: 1.0mm.
- 22 General round not specified: R2mm.
- 23 Tolerance not specified accord to GB/T13914 ST9/FT9.
- 24 Parts must be washed and degreased.
- 25 Burr and taper angle must be processed.
- 26 Material specification: t=1.5mm, ST12
- 27 No specified dimension according to dxf drawings

			<div>Projection</div> <div></div>	<div>Scale</div> <div>1:5</div>	<div>Size</div> <div>A3</div>	<div>Material</div> <div></div>	
						Danfoss Standard	
			<div></div>			<div>Designation</div> <div>bottom-a8-frame.drw</div>	
Mrk.	Approval/Rev	Date					
Replace							
Design	Hu Songtao	2016.06.21				A100 filter base 220kw	
Approval							
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						<div>Rev. 002</div>	Shed 16/17

